SPECIFICATION SHEET

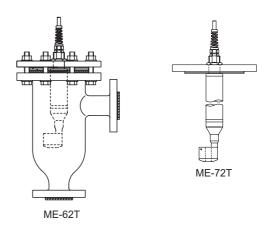


High Sensitivity Type Electromagnetic Conductivity Detector

ME-600/700/11T Series

These products are conductivity sensors that function based on electromagnetism. Combined with a dedicated converter, they provide accurate measurement of the conductivity of a solution. They can measure highly corrosive or conductive acid or alkaline solutions and seawater, which cannot be measured with electrode type devices.

PFA or PVC is used as the liquid contact material. There are multiple mounting methods available: pipe-insertion types, immersion types, throw-in types, and flow liquid types.



Features

For hydrochloric acid, sulfuric acid, and caustic soda, conductivity and temperature can be measured and converted into concentrations. This means the product can be manufactured as a concentration meter.

A wide range of measurements is possible. The minimum measurement range (maximum sensitivity) is $0-500\mu\text{S/cm}$ (0.5 mS/cm). The maximum measurement range is 0-2 S/cm (2000 mS/cm).

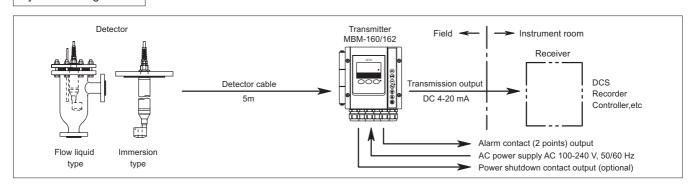
There are two series—a high-sensitivity type with diameter of Ø44 (ME-11T/6/7 model; cell constant 2.6/cm) and a small lightweight type with a diameter of Ø22.5 (ME-1 model; cell constant 9.0/cm). Either type can be selected depending on the usage and installation conditions.

The devices are installed beneath a drip-proof structure and can be set up outdoors.

Representative sensors and basic specifications

Model	ME-62T**	ME-72T**				
Category	High-sensitivity with vertical hole					
Shape / Use	Flow liquid type	Immersion type				
Process connection	25A JIS 10K RF	100A JIS 10K RF				
Contact liquid component material	PFA					
Cell constant	2.6/cm	2.6/cm (260/m)				
Working temperature	0 - 1	20°C				
Working pressure	1.0 MPa	a or less				
Weight	Approx. 19kg Approx. 10kg (L: 500)					
Construction	Outdoor installation Rainproof type					

System configuration



Measurement principle

The detection component comprises two stacked transformers that are molded or lined with insulators. The component is immersed in a sample liquid to perform conductivity measurement by using the electromagnetic current flowing in the liquid.

As shown in the main diagram, two toroidal transformer coils T1 and T2 are fitted, forming an equivalent single-coil circuit, C2, which is cross-linked with T1 and T2. When an alternating current is sent to primary coil C1, then current i, which is relative to the conductivity of the solution, flows to C2. On the other hand, voltage e, which is proportional to the current flowing to coil C2, is generated in secondary coil C3 in transformer T2, which uses C2 as its primary coil. This voltage value is proportional to the conductivity of the solution, thus enabling the conductivity of a solution to be determined by measuring voltage e.

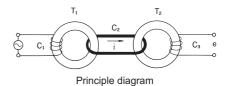
1. Conditions for concentration meters

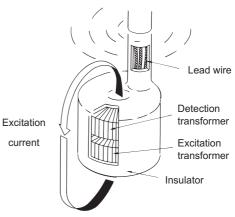
Electromagnetic type concentration meters function based on the principle of conductivity measurement. When the conductivity of solution concentrations is graphed, maximum or minimum points are apparent for most high-concentration inorganic salts. Thus, no concentration meter should be manufactured that includes these points within the measurement range. For example, with HNO₃, maximum conductivity is at a concentration of around 30%. A nitric acid concentration meter therefore must have a measurement range of, for instance, 0%–25% or, to exclude maximum points, 35%–60%.

If changes in conductivity in response to concentrations of impurities or coexisting components in the sample liquid are negligible in comparison with conductivity changes in response to concentrations of measured components, then it is possible to measure concentrations; however, measurement errors will increase if the former changes are too great to be ignored.

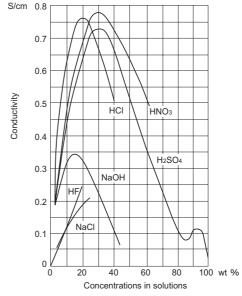
2. Minimum and maximum conductivity measurement ranges

- (1) Minimum range (highest sensitivity)···0 500µS/cm
- (2) Maximum···0 2S/cm





Structure of detection component



Relations between concentrations in solutions and conductivity (18°C)

Electromagnetic conductivity sensor					
In your request for a quotation or order place	ement, please speci	fy the following:			
	Requested specifications				
1. Name of solution:	1. Classification	: ☐ High-sensitivity type ☐ Compact lightweight type			
2. Fluctuation range:	2. Mounting	: Screw insertion type (screw standards:)			
3. Presence / absence and percentage of	method	☐Flange-insertion type ☐Flow liquid type with case			
coexisting elements:	☐Immersion type with flange (length:)				
4. Temperature (°C) Maximum:	(flange standards:)				
Normal:		☐Immersion type for open tank ☐Throw-in immersion typ			
Minimum:	3. Liquid contact	: ☐Hard PVC heat-resistant 60°C			
5. Pressure (MPa) Maximum:	material	☐Heat-resistant PVC heat-resistant 70°C			
Normal:		□PFA heat-resistant 120°C □PVDF heat-resistant 100°C			
Minimum:	4. Special specifications:				

Model name manufacturing specifications

High-sensitivity flow-liquid model

ME-6	
	Shape of detection end*1
1	Horizontal hole type
2	Vertical hole type
3	Slanting hole type
Ч+	Material used for liquid
Т	contact components*2
E	Fluorine resin (PFA)
	Hard PVC
4	Thermistor structure*3
N	Internal in the detector end
T ·	External (PFA)
S	External (SUS316)
G	External (glass)
	With/without case
N	Not Provided
H	Provided

*1. The horizontal hole type is appropriate for measuring horizontal flows of sample water, while the vertical hole type is better for measuring vertical flows (to prevent stain adhesion and to prevent air bubbles from being mixed in sample water).

◆ High-sensitivity immersion model

ME-7 1 1 2 3 3 T E	
High-sensitivity multi-use mo	del (PFA)
ME-11T —————	Screw typeIDF flange (ferule) type

*2. Heat-resistant to 120°C with PFA, 100°C with PVDF, 65°C with heat-resistant PVC, and 60°C with hard PVC. Withstand voltage varies according to material and shape (structure). Please see the specifications (product code) for each model

Throw-in type

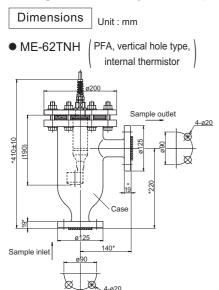
*3. If the sample water temperature is subject to fast and violent changes, the external thermistor type is recommended because it responds more rapidly to temperature fluctuations.

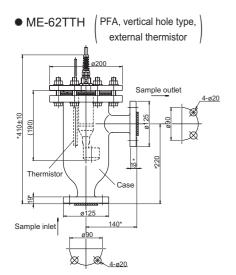
Sensor selection based on measuring solutions and measurement conditions

Solution	Measurement range	Working temperature: 0 - 60(65)°C	Working temperature: 60 - 100(120)°C		
Solution	weasurement range	Pressure: 0 - 0.2MPa	Pressure: 0.2 - 0.5(1.0)MPa		
Sodium chloride	0 - 5%				
(NaCl)	0 - 10%	ME-63E / 73E	ME-6□T / 7□T / 11T		
(INACI)	0 - 20%				
	0 - 5%				
Hydrochloric acid	0 - 10%				
(HCI)	0 - 15%	ME-63E / 73E	ME-6□T / 7□T / 11T		
(1101)	25 - 40%				
	30 - 40%				
Nitric acid	0 - 20%	ME-63E / 73E ME-1□□H	ME-6□T / 7□T / 11T		
(HNO ₃)	60 - 70%	ME-6□T /	7□T / 11T		
	0 - 5%				
Caustic soda	0 - 10%	ME-63E / 73E	ME-6□T / 7□T / 11T		
(NaOH)	0 - 15%	WE-03E / /3E	ME-0_177_17111		
	20 - 40%				
	0 - 5%	ME-63E / 73E			
	0 - 10%	WE-03E / /3E			
Sulfuric acid	0 - 30%		ME-6□T / 7□T / 11T		
(H ₂ SO ₄)	40 - 80%	ME-6□T / 7□T / 11T	WIL-0_177_17111		
	60 - 80%	WE-O T / / T / T I			
	94 - 99.5%				
	0 - 0.5mS/cm *				
	0 - 5mS/cm				
	0 - 10mS/cm				
	0 - 20mS/cm				
Conductivity	0 - 50mS/cm	ME-63E / 73E	ME-6□T / 7□T / 11T		
	0 - 100mS/cm				
	0 - 200mS/cm				
	0 - 500mS/cm				
	0 - 1S/cm				

Note: For measurement to 0 - 0.5 mS/cm (500 µS/cm) or less, select a double-electrode type conductivity meter.

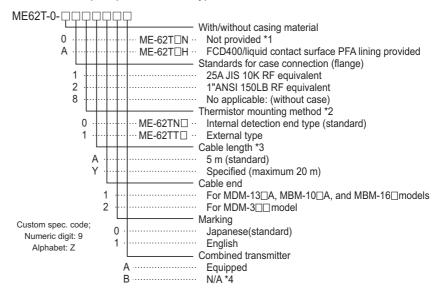
High-sensitivity flow-liquid type





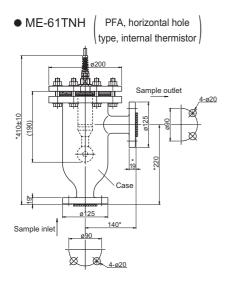
Product code

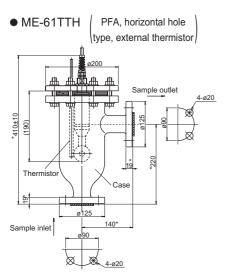
• Fluorine resin (PFA), vertical hole type, cell constant 2.6/cm



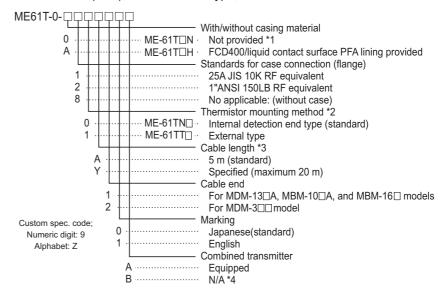
- *1. For case-free models, inform us of the mounting conditions (whether you are using our proprietary case or your own measurement tank).
 - If you intend to mount this unit on your own measurement tank, you will need an internal diameter of 100A or more to comply with the cell coefficient.
- *2. The temperature compensation thermistor is usually built into the detection end (internal type). If the sample water temperature is prone to sharp fluctuations over short periods, select an external type because it responds more rapidly to temperature fluctuations.

 The withstand voltage of the external thermistor type is 0.2 MPa.
- *3. The standard cable length (external diameter 8 mm) is 5 m. If you require a cable of more than 5 m in length, select Y (Specify) and enter the necessary length (up to maximum 20m).
- *4. If a transmitter is indicated as "Not provided," inform us of the model name and production number of the transmitter that you are using.
- Note 1: The liquid contact material of this sensor is made from PFA and its maximum withstand voltage is 1.0 MPa. The maximum sample water temperature is 120°C. However, for the external thermistor type, the withstand voltage is 0.2 MPa.
- Note 2: The detection end of the ME-62T model is a vertical hole type, making it appropriate for measurement of sample water flowing vertically. The detection end is designed to prevent the effect of air bubbles. Even if air bubbles are mixed in sample water, they do not mount to the detection end. The detection end of the ME-61T model is a horizontal hole type, making it appropriate for measurement of sample water flowing horizontally. Thus, when choosing a unit with case, the ME-62T model or a vertical hole type is recommended because this type of unit is less affected by air bubbles.



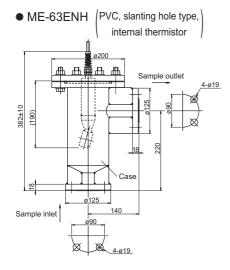


• Fluorine resin (PFA), horizontal hole type, cell constant 2.6/cm

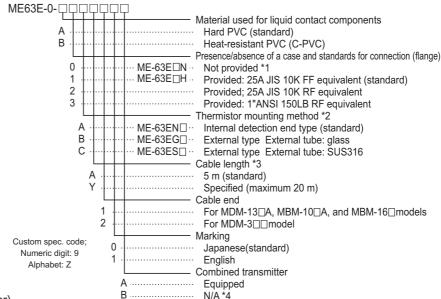


- *1. For case-free models, inform us of the mounting conditions (whether you are using our proprietary case or your own measurement tank).
 - If you intend to mount this unit on your own measurement tank, you will need an internal diameter of 100A or more to comply with the cell coefficient.
- *2. The temperature compensation thermistor is usually built into the detection end (internal type). If the sample water temperature is prone to sharp fluctuations over short periods, select an external type because it responds more rapidly to temperature fluctuations.

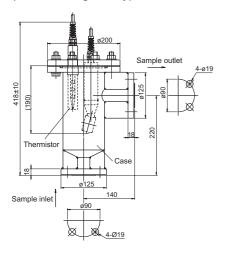
 The withstand voltage of the external thermistor type is 0.2 MPa.
- *3. The standard cable length (external diameter 8 mm) is 5 m. If you require a cable of more than 5 m in length, select Y (Specify) and enter the necessary length (up to maximum 20m).
- *4. If a transmitter is indicated as "Not provided," inform us of the model name and production number of the transmitter that you are using.
- Note 1: The liquid contact material of this sensor is made from PFA and its maximum withstand voltage is 1.0 MPa. The maximum sample water temperature is 120°C. However, for the external thermistor type, the withstand voltage is 0.2 MPa.
- Note 2: The detection end of the ME-62T□□model is a vertical hole type, making it appropriate for measurement of sample water flowing vertically. The detection end is designed to prevent the effect of air bubbles. Even if air bubbles are mixed in sample water, they do not mount to the detection end. The detection end of the ME-61T□□ model is a horizontal hole type, making it appropriate for measurement of sample water flowing horizontally. Thus, when choosing a unit with case, the ME-62T□H model or a vertical hole type is recommended because this type of unit is less affected by air bubbles.



• Fluorine resin (PFA), vertical hole type, cell constant 2.6/cm



ME-63EGH / ME-63ESH
 (PVC, slanting-hole type, external thermistor)



- *1. For case-free models, inform us of the mounting conditions (whether you are using our proprietary case or your own measurement tank).
 - If you intend to mount this unit on your own measurement tank, you will need an internal diameter of 100A or more to comply with the cell coefficient.
- *2. The temperature compensation thermistor is usually built into the detection end (internal type). If the sample water temperature is prone to sharp fluctuations over short periods, select an external type because it responds more rapidly to temperature fluctuations. If the sample water is acidic, select an external glass tube. If the sample water is alkaline, select a SUS316 external tube.
- *3. The standard cable length (external diameter 8 mm) is 5 m. If you require a cable of more than 5 m in length, select Y (Specify) and enter the necessary length (up to maximum 20m).
- *4. If a transmitter is indicated as "Not provided," inform us of the model name and production number of the transmitter that you are using.
- Note 1: The liquid contact material of this sensor is made from PVC or C-PVC. Its maximum withstand voltage is 0.1 MPa and the maximum sample water temperature is 60°C for hard PVC and 70°C for heat-resistant PVC.
- Note 2: This sensor serves as a concentration meter for measuring a wide range of substances, including sodium chloride (NaCl), hydrochloric acid (HCl), and caustic soda (NaOH). In addition, it can measure nitric acid (HNO₃) up to 20% and sulfuric acid (H₂SO₄) up to 10%.
- Note 3: The detection end is of a slanting-hole type. The slanting-hole type of sensor is less affected by air bubbles because it does not attract air bubbles in sample water.

Specifications

Model	Liquid contact material / detection end /	Flance standards	Thermistor structure		Sample Condition	ons	Maight
iviodei	entire shape	Flange standards	(material)	Temp.	Pressure	Flow rate	Weight
ME-62TNH	PFA / vertical hole type / with case	25A JIS 10K RF	Internal detection end	0 - 120°C	1.0MPa or less	1 - 20L/m	Approx.19kg
ME-62TNN	Same as above / without case / insertion length 190mm	100A JIS 5K RF	Same as above	0 - 120°C	1.0MPa or less	2m/s or less	Approx.8kg
ME-62TTH	PFA / vertical hole type / with case	25A JIS 10K RF	External (PFA)	0 - 120°C	0.2MPa or less	1 - 20L/m	Approx.19kg
ME-62TTN	Same as above / without case / insertion length 190mm	100A JIS 5K RF	Same as above	0 - 120°C	0.2MPa or less	2m/s or less	Approx.8kg
ME-61TNH	PFA / horizontal hole type / with case	25A JIS 10K RF	Internal detection end	0 - 120°C	1.0MPa or less	1 - 20L/m	Approx.19kg
ME-61TNN	Same as above / without case / insertion length 190mm	100A JIS 5K RF	Same as above	0 - 120°C	1.0MPa or less	2m/s or less	Approx.8kg
ME-61TTH	PFA / horizontal hole type / with case	25A JIS 10K RF	External (PFA)	0 - 120°C	0.2MPa or less	1 - 20L/m	Approx.19kg
ME-61TTN	Same as above / without case / insertion length 190mm	100A JIS 5K RF	Same as above	0 - 120°C	0.2MPa or less	2m/s or less	Approx.8kg
ME-63ENH	PVC / slanting hole type / with case	25A JIS 10K FF	Internal detection end	0 - 60°C	0.1MPa or less	1 - 20L/m	Approx.4kg
ME-63ENN	Same as above / without case / insertion length 190mm	100A JIS 5K FF	Same as above	0 - 60°C	0.1MPa or less	2m/s or less	Approx.2kg
ME-63ESH	PVC / slanting hole type / with case	25A JIS 10K FF	External (SUS316 tube)	0 - 60°C	0.1MPa or less	1 - 20L/m	Approx.4kg
ME-63ESN	Same as above / without case / insertion length 190mm	100A JIS 5K FF	Same as above	0 - 60°C	0.1MPa or less	2m/s or less	Approx.2kg
ME-63EGH	PVC / slanting hole type / with case	25A JIS 10K FF	External (glass tube)	0 - 60°C	0.1MPa or less	1 - 20L/m	Approx.4kg
ME-63EGN	Same as above / without case / insertion length 190mm	100A JIS 5K FF	Same as above	0 - 60°C	0.1MPa or less	2m/s or less	Approx.2kg

Note: For measurement sample water that fluctuates significantly in temperature, select an external thermistor type.

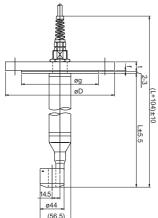
High-sensitivity immersion type

Dimensions

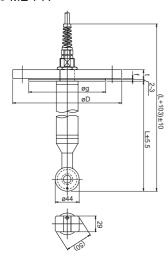
Unit : mm

ME-72T





• ME-71T

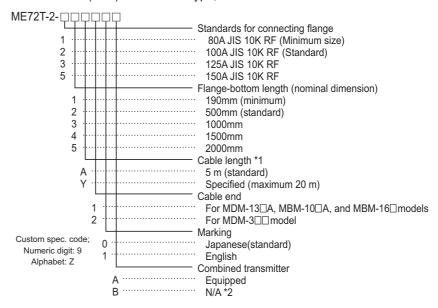


	Nominal pressure 10 K flange								
N.D øD t f øg øC N-ø									
50A	ø155	16	2	ø96	ø120	4 - ø19			
65A	ø175	18	2	ø116	ø140	4 - ø19			
80A	ø185	18	2	ø126	ø150	8 - ø19			
100A	ø210	18	2	ø151	ø175	8 - ø19			
125A	ø250	20	2	ø182	ø210	8 - ø23			
150A	ø280	22	2	ø212	ø240	8 - ø23			

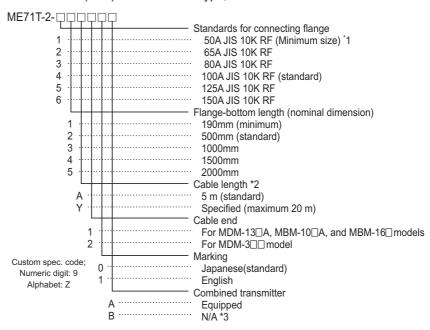
N.D.=Nominal Diameter

Product code

Fluorine resin (PFA) vertical hole type; cell constant 2.6/cm



• Fluorine resin (PFA) horizontal hole type; cell constant 2.6/cm



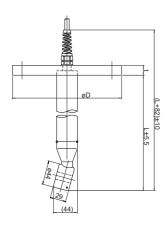
- *1. Although the minimum size is 50A, if the internal surface of the 50A pipe in the mounting component (counterpart) has a lining, the internal diameter may be too small, preventing insertion of the pipe. Thus, the flange size should be 65A or more.
- *2. The standard length of cable (external diameter of 8 mm) is 5 m. However, if the bottom length (nominal dimension) of sensor flange is, for example, 1000 mm, then effective length of cable is 4.0 m. When you need a length of more than 5 m, select Y "Specify" to inform us of the necessary length (maximum of 20 m, including sensor length).
- *3. If a transmitter is indicated as "Not provided," inform us of the model name and production number of the transmitter that you are using.
- Note 1: In this sensor, PFA is used as the liquid contact material. The detection end incorporates a temperature compensation thermistor.
- Note 2: The detection end is a horizontal hole type and is appropriate for sample water flowing horizontally. If the presence of air bubbles in sample water is suspected, we recommend selecting the ME-72T model, which is a vertical hole type, which is less affected by air bubbles.
- Note 3: The maximum withstand voltage is 1.0 MPa, and the maximum sample water temperature is 120°C .
- Note 4: SUS316 is used as the flange material. The liquid contact surface is protected with a PFA sheet.

Dimensions

Unit: mm

ME-73E

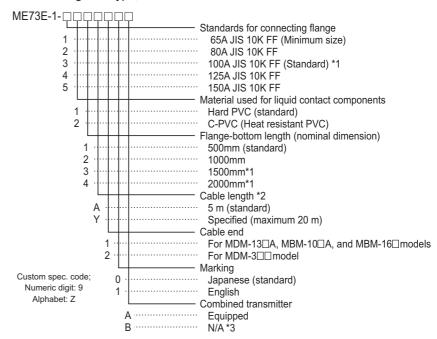




	Nominal pressure 10 K flange								
	N.D	øD	øС	N - øh					
	65A ø175 22		ø140	4 - ø19					
	80A	ø185 22		ø150	8 - ø19				
1	00A	ø210	24	ø175	8 - ø19				
1	25A	ø250	24	ø210	8 - ø23				
1	50A	ø280	26	ø240	8 - ø23				

Product code

PVC slanting-hole type; cell constant 2.6/cm



- *1. If the flange bottom length (nominal dimension) is 1500 mm or 2000 mm, weld a reinforcement rib onto the pipe (nominal 30) and the bottom of the flange to enhance agitation resistance. This will give a connecting flange of 100A or more
- *2. The standard length of the cable (external diameter 8 mm) is 5 m. However, if the bottom length (nominal dimension) of the sensor flange is, for example, 1000 mm, then the effective length of the cable will be 4.0 m. If you need a cable of more than 5 m in length, select Y "Specify" to inform us of the necessary length (up to 20 m, including sensor length).
- *3. If a transmitter is indicated as "Not provided," inform us of the model name and production number of the transmitter that you are using.
- Note 1: In this sensor, PVC or C-PVC is used as the liquid contact material

 A temperature compensation thermistor is incorporated into the detection end.
- Note 2: The maximum withstand voltage is 0.1 MPa. The maximum sample water temperature is 60°C for PVC and 70°C for C-PVC.
- Note 3: This sensor serves as a concentration meter for measuring a wide range of substances, including sodium chloride (NaCl), hydrochloric acid (HCl), and caustic soda (NaOH). In addition, it can measure nitric acid (HNO3) up to 20% and sulfuric acid (H2SO4) up to 10%.
- Note 4: The detection end is of a slanting-hole type. The slanting-hole type of sensor is less affected by air bubbles because it does not attract air bubbles in sample water.

Specifications

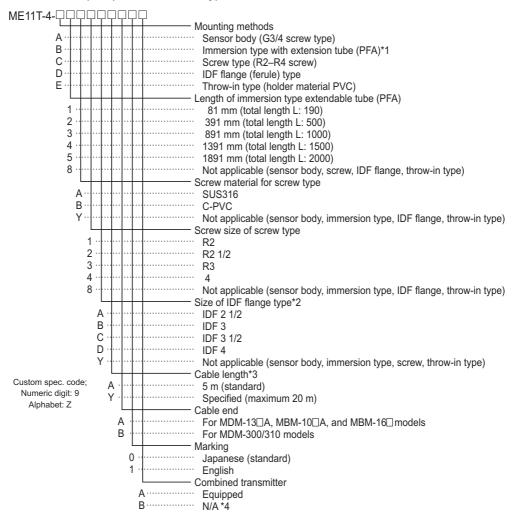
Madal	Liquid contact material	Flange standards	Flange bottom	Thermistor		Sample Condition	ons	Weight
Model	Shape of detection end	Flange standards	length	structure	Temp.	Pressure	Flow rate*	500mm
ME-72T	PFA vertical hole type	100A JIS 10K RF	500 - 2000mm	Internal detection end	0 - 120°C	1.0MPa or less	2m/s or less	Approx.10kg
ME-71T	PFA horizontal hole type	Same as above	Same as above	Same as above	0 - 120°C	1.0MPa or less	2m/s or less	Approx.10kg
ME-73E	PVC slanting-hole type	100A JIS 10K FF	Same as above	Same as above	0 - 60°C	0.2MPa or less	1m/s or less	Approx.2kg

^{*} Flow rates are limited by the flange bottom length.

■ High-sensitivity ME-11T (multi-use) model

Product code

• Fluorine resin (PFA), horizontal hole type, cell constant 2.6/cm



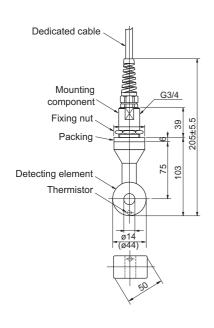
- *1. Only in the immersion type, an extension tube (PFA) can be welded and connected to the detection end. If the R screw type or the IDF flange type needs an extension tube, the ME-1 \subseteq 2 Series is recommended.
- *2. Only SUS316L is used as the material for the IDF flange (ferule).
- *3. The standard cable length from the sensor body is 5 m. If the total length of the extension tube is 1 m, then the effective cable length will be 4 m. As a special case, it is possible to manufacture a cable of up to 20 m including the length of the sensor.
- *4. If a transmitter is indicated as "Not provided," inform us of the model name and production number of the transmitter that you are using.

Note: This sensor can be used in various styles; mounted with a screw (G/R)/IDF flange, immersed in an open tank, or thrown in.

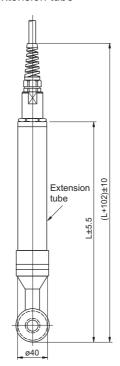


Unit: mm

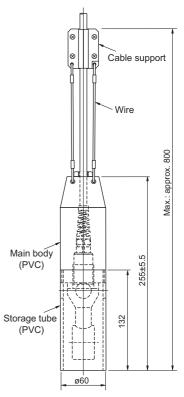
Sensor unit type



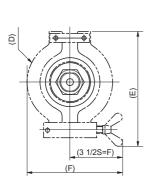
Immersion type with extension tube

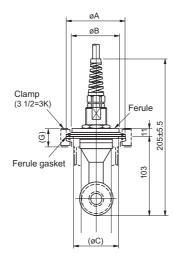


Throw-in type



• IDF flange (ferule) type





Screw type

				Dedicated cable				
	Plug	size						
R	Α	В	С					
R2	41	32	84					
R2 1/2	48	41	80					
R3	53	46	76					
R4	62	58	70					
				2-surface B				
				Plug Plug				
				Plug				
				R				
				ļļ. J				
			Ele	ectromagnetic				
	concentration							
				detector				

Nominal	Clamp joint dimension							
INOITIIIIai	øΑ	øΒ	øС	øD	Е	F	G	
IDF 21/2S	ø 77.5	ø 63.5	ø59.7	ø 88	135	102	25	
IDF 3S	ø 91	ø 76.3	ø72.5	ø106	148	112	27	
IDF 31/2S	ø106	ø 89.1	ø85.3	ø121(3K)	146(3K)	60(3K)	18(3K)	
IDF 4S	ø119	ø101.6	ø97.8	ø131	182	133	30	

■ Combination electromagnetic conductivity meter/concentration meter transmitter

Field installation type (2-cable type) MDM-135A/MDM-137A



- Compact solid aluminum casting structure (IP55); simple field installation type unit
- Two-cable power supply DC 24 V
- Adjustable transmission output range (DC 4–20 mA)
- Transmission output maintained during maintenance
- Measurement value shift; cell constant settings; temperature display function provided as standard
- Measurement range

MDM-135A: minimum 0 - 500μ S/cm maximum 0 - 2000mS/cm MDM-137A: 0 - 15%HCl, 93 - 99.5%H₂SO₄,

20 - 40%NaOH, 0 - 20%NaCl etc

Panel mounting type MBM-100A/MBM-102A



- Compact DIN96 size; lightweight (0.5 kg) panel type unit
- AC 100–240 V free power supply
- Adjustable transmission output range (DC 4–20 mA)
- Threshold alarm contact output
- Transmission output maintained during maintenance
- Measurement value shift; cell constant settings; a temperature display function provided as standard
- Measurement range

MBM-100A: minimum 0 - 500μS/cm maximum0 - 2000mS/cm MBM-102A: 0 - 15%HCl, 93 - 99.5%H₂SO₄,

20 - 40%NaOH, 0 - 20%NaCl etc

Field installation type (4-cable type) MBM-160/MBM-162



- Compact solid aluminum die cast structure (IP65); field installation type unit
- AC 100-240 V free power supply
- Adjustable transmission output range (DC 4–20 mA)
- Transmission output of sample water temperature (DC 4–20 mA)
- Threshold alarm contact output
- Transmission output maintained during maintenance
- Measurement value shift; cell constant settings; a temperature display function provided as standard
- Measurement range

MBM-160: minimum 0 - 500μS/cm maximum0 - 2000mS/cm MBM-162: 0 - 15%HCl, 93 - 99.5%H₂SO₄,

20 - 40%NaOH, 0 - 20%NaCl etc





Please read the operation manual carefully before using producuts.

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